

AromaSpa Collection



Installation & Operational Manual

OWNER'S MANUAL

AromaSpa™
by *VITA*[®]
BATH

Manufactured by
VitaBath
2320 NW 147 Street
Miami, Florida 33054





INSTALLATION INSTRUCTIONS & OWNER'S MANUAL

(Refer to individual model sheets for specifications)

BEFORE BEGINNING INSTALLATION, CHECK THE FOLLOWING ITEMS
AND READ THE INSTRUCTIONS CAREFULLY.

- CHECK ENTIRE UNIT FOR CONCEALED DAMAGE.** If there is any damage, **DO NOT INSTALL!** Shipping damages must be reported to the carrier immediately. All Freight damage **must** be discovered and reported prior to installation in order to have it covered under the warranty!
- COMPARE COLOR OF UNIT WITH OTHER FIXTURES.** If color is not sufficiently compatible with fixtures, **DO NOT INSTALL!**

PLANNING THE INSTALLATION

1. Make certain the floor structure is level and adequate to support installation.
2. Building codes require that an access panel(s) be constructed to allow ample clearance for plumbing repairs and pump service or removal. (Access panel to be a minimum of 12 inches by 18 inches, otherwise, please refer to your local codes for regulations.)
3. Using the tub itself, or installation drawings, measure and mark locations for waste pipe, water supply, wiring runs, and service access.

IMPORTANT SAFETY INSTRUCTIONS

Read and follow all instructions and save these instructions.

- WARNING!** Examine all plumbing for damage and water test before final installation. If damage has occurred, call our Technical Service Department at extension 391 Nationwide: 1.800.848.2772 or Miami-Dade County, Florida: 305.685.5739
- WARNING!** Alterations or modifications of the air system without expressed written authorization will invalidate all warranty claims.
- WARNING!** Installation must comply with current local and state building, plumbing, and electrical codes.
- WARNING!** It is the responsibility of the installer or owner to determine code requirements prior to installation.
- WARNING!** Connections should be made by licensed plumber and electrician.

IMPORTANT INSTRUCTIONS:

- Tub must be supported by the subfloor and bedding, not by the tub lip.
- Run air pump and test all functions and plumbing prior to finishing installation.

The plumbing system on all Vita Baths meets ETL standards at time of manufacture. Any modifications to the plumbing system, including the pump, will void the warranty and approvals.

IMPORTANT SAFETY INSTRUCTIONS
PERTAINING TO RISK OF FIRE, ELECTRICAL SHOCK, AND INJURY.

SAVE THESE INSTRUCTIONS!

READ AND FOLLOW ALL INSTRUCTIONS.

- 1. DANGER:** To reduce the risk of injury, do not permit children to use this unit unless they are closely supervised at all times.
2. Use this unit only for its intended use as described in this manual. Do not use attachments not recommended by the manufacturer.
3. Never drop or insert any object into any opening.
4. The unit must be connected only to a supply circuit that is protected by a ground-fault circuit interrupter (GFCI). Such a GFCI should be provided by the installer and should be tested on a routine basis. To test the GFCI push the test button. The GFCI should interrupt power. Push the reset button. The power should be restored. If the GFCI fails to operate in this manner, there is a ground current flowing indicating the possibility of an electrical shock. Do not use this unit. Disconnect the unit and have the problem corrected by a qualified service representative before using.

5. SAVE THESE INSTRUCTIONS

GENERAL NOTES

CONSTRUCTION

The tub surface is made of Lucite XL® Acrylic. The substructure is a composite laminate constructed of fire retardant fillers.

BATH WASTE AND OVERFLOW (OPTIONAL)

Read instructions enclosed with bath waste overflow for proper setting and fitting. Water tight installation of the drain is the installer's responsibility. The waste and overflow is not included with the tub unless purchased as an option. If not purchased with the tub, you must supply and install an alternative. Do not fill tub above overflow.

IMPORTANT SAFETY INSTRUCTIONS PERTAINING TO RISK OF FIRE, ELECTRIC SHOCK, AND INJURY

ATTENTION

- Check Tub for Concealed Damage
- Check color compatibility with other fixtures
- Check to insure that the bath has the proper components

Vita Bath will not be held responsible for tub damage or color compatibility problems after whirlpool is installed.

Vita Bath will not be held responsible for cost of installation or repair if an incorrect tub is installed.

Read instructions before starting installation.

Vita Baths supplied with a support base do not require bedding for support.

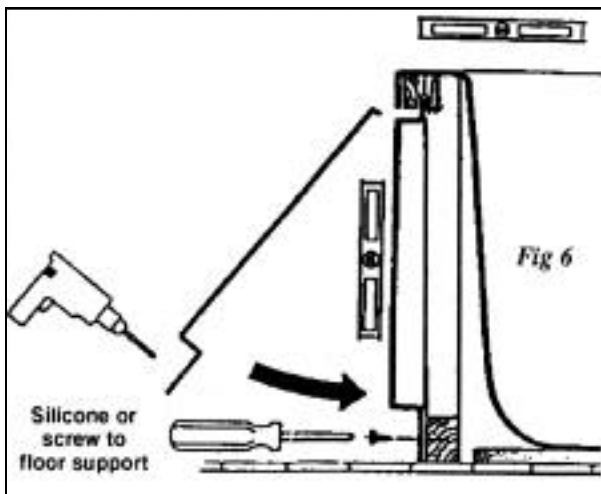
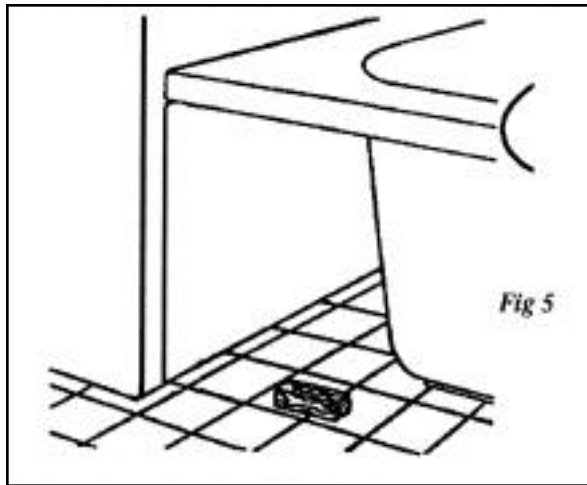
INSTALLATION

PROTECTION OF TUB

Use a section of the box, cut to size, and place in the bottom of the tub. When possible, keep the box cover over the tub. These steps will help protect the tub from abrasion or damage during installation.

REMOVABLE SKIRT

Important: Read these instructions prior to roughing in bath tub. Fasten 3 wooden blocks (see Fig. 5) to floor,

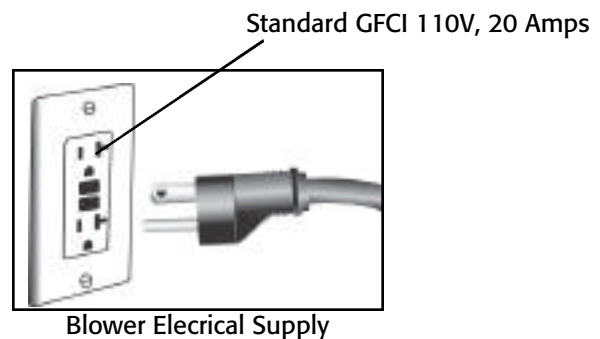


taking into consideration the shape of the skirt, which should result in a plumb position to the tub, perpendicular to the floor (see fig. 6). If the skirt needs to be trimmed at bottom, or from side, you can do so by cutting with a circular saw (carbide or diamond tipped). Secure in place by screwing at the bottom or with silicone.

PLUMBING ROUGH-IN

The bath waste protrudes below the base approximately one inch. You may be required to cut a hole in the subfloor to accommodate bath waste. In slab on grade or prestressed concrete floors where cutting is not desired, the tub may be raised up by building the platform higher and using extra mortar under the tub. If a joist must be notched, verify that structure will not be weakened. Remove only what is necessary. Provide supply pipe, rough-in waste and vent per code.

INCOMING POWER



ELECTRICAL

Factory wired for 110 Volt. A Circuit1, 20 amps Ground Fault Circuit Interrupter (GFCI) is required. The GFCI breaker must not supply any other circuits or devices.

FINISHING

Before finishing with your choice of material, make sure access entries are available to the pump, bath waste, and plumbing fixtures. Finish as desired and seal around tub, preferably with silicone.

NOTE:

For caulking, we recommend 100% silicone rather than latex. For quieter operation, you may choose to insulate the construction area. It is the installers responsibility to supply access to pump and equipment.

Each bath model has a specific skirt to fit the tub. However, installation of each skirt should be done in a similar manner. The skirt is held in place by a retaining screw in panel.

During construction, we suggest that you cover tub to avoid use as trash receptable.

FEATURES/FUNCTION

Air Button Control

With our pneumatic controls, you can select your bathtub's operation with one finger. From ON to OFF with three water pressure settings in between, you click to the level of comfort you desire.

Feature for: *Classic Series Only*



Heated Air-Induction Pump

Our 1.0 horse power air induction pump with built-in heater will give you a constant flow of heated warm air, creating a turbulent movement of water, the miracle of nature's healing powers. Whether this combination is set at low or high speed, you can enjoy your therapy session without a hint of noise. Blower is equip with purge cycle 30 mins after tub is drain & 24 hrs purge. 24 hrs purge is set when tub is power up.



Handles

Acrylic Rod (on selected models only) must be ordered prior to tub production. Polished Chrome, Polished Brass, Brush Nickel are small non-removable assist handles available for all models. Euro Style (sold each) is only suit for Perle model and is attractive and functional. Large Round Mushroom Handle (sold each) is precision designed for Olympique and Cinema only.



Mood Light

An underwater light with 3 different colored lenses (optional item). Control by pneumatic On/Off switch.

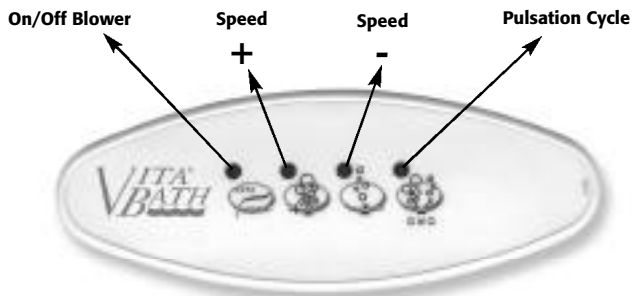
Feature for: *Elite/Classic (Standard)*



Digital Control

With our digital controls, every option is at your fingertips. Selecting the perfect water pressure is just a touch away. You can even adjust the air-induction pump to a desired setting, or if you prefer, a pulsating mode.

Feature for: *On Elite Plus and Elite series Only*



VitAroma

Simply drop any one of the eight aromatic fragrance canisters into the VitAroma dispenser and you'll immediately experience the uplifting and invigorating spirit of freshness in the air.



Pillows

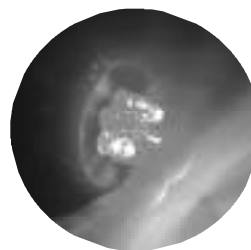
3 styles. 1) Cylinder shape for the 4266IW Signature Series is filled with batten and covered by naugahyde. 2) Recessed polyurethane for units such as 4473RW and 5472CW and has one suction cup. 3) Non-recessed with quad suction cups for placement on any bath unit; glove soft cover.



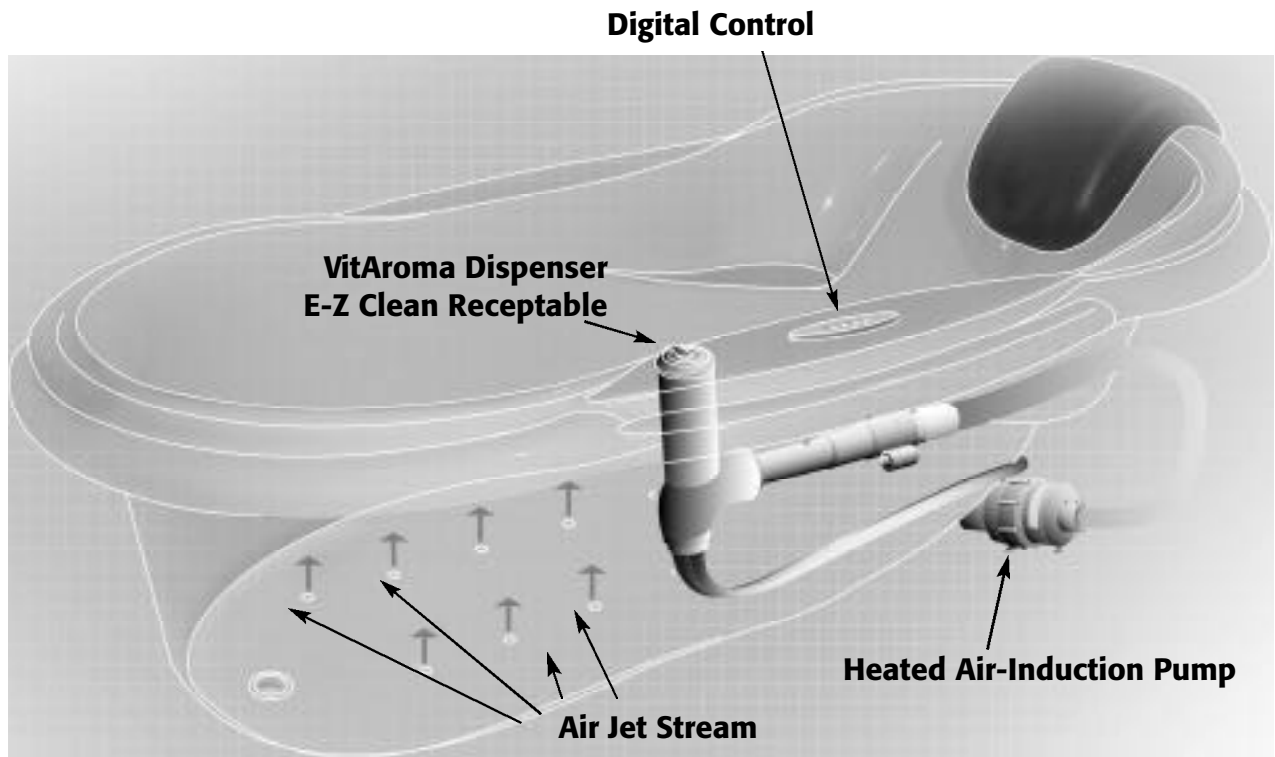
Spectra-Glo (Optional)

Specially designed underwater LED lights will enhance your mood upon illumination.

Feature for: *Elite Plus (Standard)*

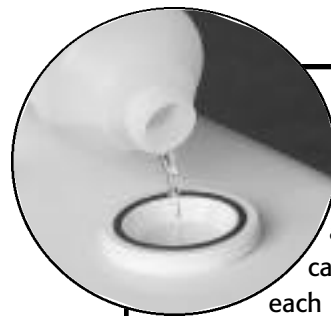


FEATURES/FUNCTION



Aero-ssage Jets

Engineered to allow for the ultimate in massage action, our Aero-ssage jets are positioned throughout our tubs, providing for an overall therapeutic experience. Unlike other manufacturers, our aero-ssage jets are individually equipped with check valves to ensure that the water stays inside the bath and never enters the air-induction system. This allows the tub to maintain a strict level of safety and hygienic protections.



E-Z Clean System

With check valves in each of our Aero-ssage jets, and an auto-purge which automatically activates daily or after each use to eliminate unwanted water, you could say we've covered all the bases. As an added measure of safety and hygiene, all AromaSpa tubs are equipped with Vita's exclusive **E-Z Clean** flush system. **E-Z Clean** offers you complete peace of mind when it comes to taking care of your AromaSpa. Simply pour 10-12 ounces of any common anti-bacterial cleaner into the **E-Z Clean** receptacle, replace the cap, and allow the liquid to sit in the system for 5-10 minutes. When time is up, press the induction system on/off button. After 15-20 seconds, refill the dispenser with warmwater and turn on the system for an additional 60 seconds. You're done. It's that simple, that quick, that **E-Z**.

USER MAINTENANCE

DO NOT use abrasives. They may dull or scratch surface of the acrylic.

DO NOT use oil based solvents. Clean with only a damp cloth or mild detergent or any common glass cleaner.

DO NOT alter the position of the pump. To do so may void your warranty

NOTE: Caustic drain openers will damage the surface and the pump! Extreme heat from portable heaters and cigarettes can damage the surface of the tub. **DO NOT USE OIL BASED BATH ADDITIVES.**

FOR MINOR SCRATCHES

The procedure to remove light surface scratches or burnish marks is quite easy. Simply apply rubbing compound to the affected area and buff lightly. Then apply paste wax and gently buff again to return the original shine.

REPAIR TO THE SURFACE

Should a deep scratch or more serious damage be encountered, please call Technical Service at Vita Bath for assistance. When calling, please have the serial #, date of purchase, and color of your tub.

CLEANING RECOMMENDATIONS

To clean the pipes and pump

Fill the tub and pour a cup of bleach, run pump for 5 minutes and let it sit for 10 minutes. Run the pump for 5 minutes, then rinse 2 times. Wipe off the surface after the rinse because the bleach may discolor some color trimmings.

After using bleach you should follow this cleaning procedure

Fill the tub with water and pour 1 Teaspoon of dishwashing liquid. Run the pump for 5 minutes, then rinse it 2 times. Clean with a soft damp cloth, do not use abrasive cleaners as they may scratch and dull surface of the unit.

PRECAUTIONS

HEAT STROKE - The most susceptible people are very young, the elderly, alcoholics, and most people under the influence of drugs.

SYMPTOMS - Hypothermia causes loss of salt, sweating, ordinary dizziness, headache, dryness of the mouth, nausea, faintness and/or unconsciousness, convulsions, flushed appearance of the skin and rapid pulse, and/or weak or shallow breathing.

TREATMENT - Place on back, head slightly elevated, apply wet cloths or ice to the head, wrap body in sheet while pouring on small amounts of water, cool shower or bath, and get medical attention as soon as possible.

TROUBLESHOOTING

PROBLEM	SOLUTION
Air Pump not starting	Check wiring; check the Control Center; reset GFCI at outlet. Is unit plugged into outlet
Leak in plumbing	CALL DEALER OR INSTALLER
Any Equipment Malfunction	CALL DEALER



LIMITED WARRANTY COVERAGE

READ CAREFULLY

20 YEARS STRUCTURAL

BATH SHELL: Vita Bath warrants its bath shells against loss of water through the fiberglass laminate of the tub body as a result of a defect in materials and workmanship, for a period of twenty (20) years from the purchase date.

10 YEARS SURFACE

The acrylic surface is warranted against blistering, cracking and chipping resulting from a defect in the acrylic surface material for a period of ten (10) years from the purchase date.

3 YEARS PUMP • 5 YEARS BLOWER • 2 YEARS PARTS

PLUMBING AND EQUIPMENT: Vita Bath warrants factory installed plumbing parts and fittings, and electrical components to be free from defect in materials and workmanship for a period of two (2) years from the purchase date, a period of three (3) years from the purchase date for the pump, and a period of five (5) years from the purchase date for the blower.

EXTENT OF WARRANTY/ RESPONSIBILITY OF PURCHASER

This warranty applies only to original purchaser of the VITA BATH. Warranty Card must be signed and sent to VITA BATH within ten (10) days of purchase to activate warranty. Original purchaser must establish, by dated sales slip, invoice or delivery receipt, the date of purchase. The warranty applies to VITA BATHS manufactured after February 1, 1993.

WARRANTY PERFORMANCE

In the event of any defect in workmanship or materials covered under the terms of the "Bath Shell" warranty, VITA BATH will repair the defect and will be responsible for the labor cost incurred by its agent in doing so. Travel, trip or mileage costs incurred by the authorized agents are not covered under this warranty. VITA BATH, at its sole option, may elect to replace the defective bath. All costs involved in replacing the unit are not covered under this warranty.

In the event of any malfunction or defect covered under the terms of the "Plumbing and Equipment" warranty, VITA BATH will repair or replace the defective item for a period of two (2) years from the purchase date for parts, a period of three (3) years from the purchase date for the pump, a period of five (5) years from the purchase date for the blower. Labor cost to repair a VITA BATH is covered for a period of ninety (90) days and must be performed by an authorized agent of VITA BATH. The purchaser is responsible to provide adequate access to the equipment and plumbing. Any labor costs attributed to removing decking or any other obstacle to gain easy access to the equipment or plumbing are not covered. Travel, trip or mileage costs incurred by the authorized agent for in-home service are not covered under this warranty.

Written notice of any malfunction or defect must be given within ten (10) days of the time it is discovered, to VITA BATH,

2320 NW 147th Street, Miami, Florida 33054. VITA BATH reserves the right to inspect the malfunction or defect on location.

RESPONSIBILITIES OF OTHERS

Inspecting the unit prior to installation is the responsibility of the installer or building contractor who acts on behalf of the user. They are responsible for ensuring the unit is free of defect or damage. Notices are placed on and in the unit and on the shipping carton advising the installer of this responsibility. In the event of a problem, the unit must not be installed. The Company is not responsible for failures or damage that could have been discovered, repaired, or avoided by proper inspection and testing prior to installation.

Damage occurring in transit is the responsibility of the carrier. The user or installer **MUST** open the crate and inspect the unit for damage when it is delivered. If damage is discovered, it must be reported immediately to the seller and the carrier in writing, and an inspection requested. Failure of the carrier to respond should be reported to the seller and the carrier. Your freight claims should be filed promptly thereafter.

LIMITATIONS AND EXCLUSIONS

This warranty does not cover any claim arising from abuse, misuse, negligence, accident, improper installation or operations on the part of the purchaser. This warranty is void if the VITA BATH is subject to alteration, or if repairs are attempted by anyone other than an authorized agent of VITA BATH. This warranty does not extend to plumbing or components installed by dealers, installers or by any party other than VITA BATH.

VITA BATH will not be liable for loss of use of the VITA BATH, inconvenience, or any other incidental or consequential costs, expense or damages. Please note that some states do not allow the exclusion or limitation of incidental damages.

DISCLAIMER

Except as expressly provided, there shall be no warranty or obligation, express or implied, oral or statutory. No dealer or other person has the authority to make any warranties or representations concerning VITA BATH or its products. In no event shall VITA BATH be held responsible for any such warranties or representations.

OTHER RIGHTS

This warranty gives you specific legal rights, and you may have other rights which may vary from state to state.

TECHNICAL SERVICE

Contact the retail seller or the local authorized warranty service center. If you do not know who your local representatives are, contact VITA BATH Service Department at the address listed below, or call Ext. 391 Nationwide 1.800.848.2772 or Miami-Dade County, Florida 305-685-5739

VITA BATH

A Division of DM Industries, Ltd.
2320 N.W. 147th Street, Miami, Florida 33054

AromaSpa™

by *VITA®*
BATH

IMPORTANT: READ AND SAVE THESE INSTRUCTIONS.

INSTALLER: SAVE INSTALLATION INSTRUCTIONS WITH HOMEOWNER

HOMEOWNER: KEEP INSTALLATION INSTRUCTIONS FOR FUTURE REFERENCE

**Please leave owners manual with warranty.
If you have any problems or questions during installation,
please call technical service at
Ext 391
Nationwide: 1.800.848.2772
or
Miami-Dade County, Fl: 305.685.5739**

Record the numbers here for handy reference:

Model No. _____

Serial No. _____

Date of Purchase _____

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